

Preparation

**Part Number: PT347-89101**

**Kit Contents**

Item #	Quantity Reqd.	Description
1	1	Floor Net

**Hardware Bag Contents**

Item #	Quantity Reqd.	Description
1	N/A	

**Additional Items Required For Installation**

Item #	Quantity Reqd.	Description
1	N/A	

**Conflicts**

Note: Vehicles with 3-row seating

**Recommended Tools**

<b>Personal &amp; Vehicle Protection</b>	<b>Notes</b>
<b>Special Tools</b>	<b>Notes</b>
<b>Installation Tools</b>	<b>Notes</b>
<b>Special Chemicals</b>	<b>Notes</b>

**General Applicability**

Vehicles equipped with slide-out load floor & TMS  
Genuine Accessory Cargo Divider Door installed

**Recommended Sequence of Application**

Item #	Accessory
1	Cargo Divider Door (PT924-89100-20)
2	Floor Net (PT347-89101)


\*Mandatory


**NOTE:** Part number of this accessory may not be the same as the part number shown.


**Vehicle Service Parts** (may be required for reassembly)


Item #	Quantity Reqd.	Description


**Legend**


 **STOP:** Damage to the vehicle may occur. Do not proceed until process has been complied with.

 **OPERATOR SAFETY:** Use caution to avoid risk of injury.

 **CAUTION:** A process that must be carefully observed in order to reduce the risk of damage to the accessory/vehicle and to ensure a quality installation.

 **TOOLS & EQUIPMENT:** Used in Figures calls out the specific tools and equipment recommended for this process.

 **REVISION MARK:** This mark highlights a change in installation with respect to previous issue.

 **SAFETY TORQUE:** This mark indicates that torque is related to safety.

Care must be taken when installing this accessory to ensure damage does not occur to the vehicle. The installation of this accessory should follow approved guidelines to ensure a quality installation.

These guidelines can be found in the "Accessory Installation Practices" document.

This document covers such items as:-

- Vehicle Protection (use of covers and blankets, cleaning chemicals, etc.).
- Safety (eye protection, rechecking torque procedure, etc.).
- Vehicle Disassembly/Reassembly (panel removal, part storage, etc.).
- Electrical Component Disassembly/Reassembly (battery disconnection, connector removal, etc.).

Please see your Toyota dealer for a copy of this document.

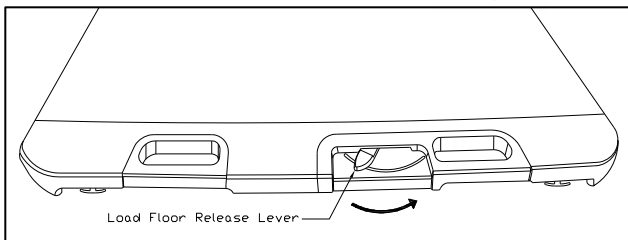


Fig. 1-1

**1. Installation of Floor Net**

- (a) Open vehicle rear cargo door and locate slide-out load floor release lever. Move and hold lever all the way to the right and pull tray out to its full extension. (Fig. 1-1)

**+** ENSURE TRAY IS LOCKED IN POSITION BEFORE CONTINUING.

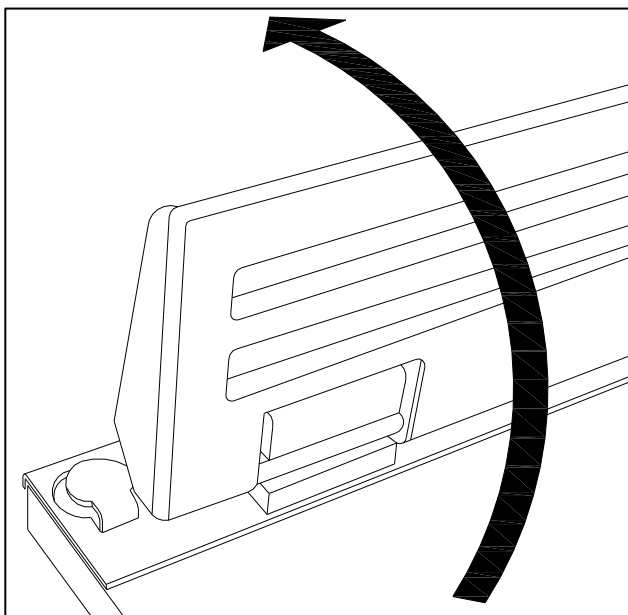


Fig. 1-2

- (b) If needed, place Cargo Divider Door in the up position as shown. (Fig 1-2)

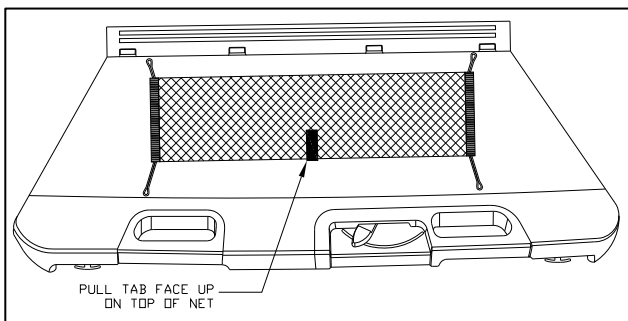


Fig. 1-3

- (c) Orient floor net on the slide-out load floor so pull tab is laying face up on top of the net and towards the rear of the vehicle. (Fig. 1-3)

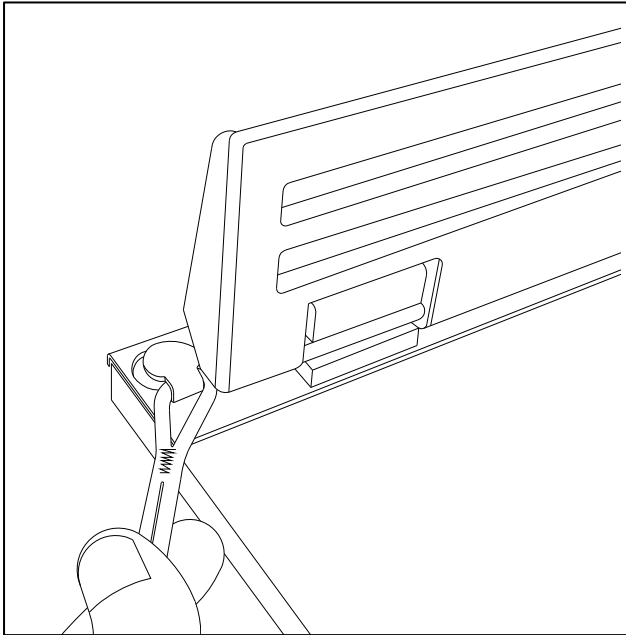


Fig. 1-4

- (d) Reach around the driver side edge of the Cargo Divider Door and install forward loop over the raised metal tab. (Fig. 1-4)

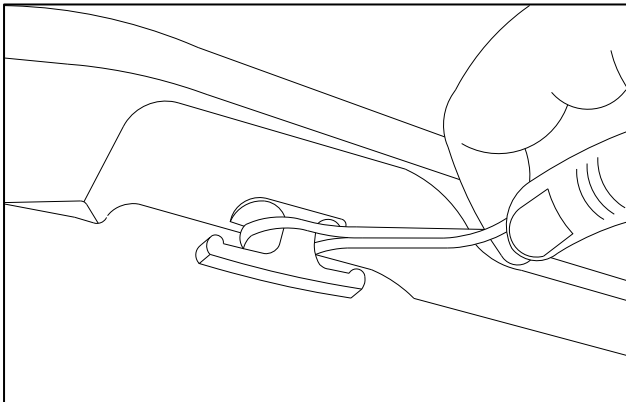


Fig. 1-5

- (e) Pull floor net's driver side rear loop rearward and install over the rear T-anchor located on the bottom side of the slide-out load floor. (Fig. 1-5)

**+** USE BOTH HANDS AS NEEDED TO ENSURE YOU HOLD BUNGEE CORD TIGHTLY. DO NOT ALLOW IT TO RETRACT FREELY

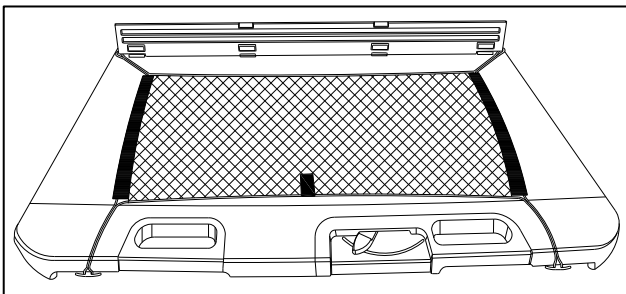


Fig. 1-6

- (f) Repeat steps 1(d) & 1(e) for the passenger side of vehicle
- (g) Completed assembly as shown. (Fig 1-6)

Checklist - these points **MUST** be checked to ensure a quality installation.

<u>Check:</u>	<u>Look For:</u>
<p><u>Accessory Function Checks</u></p> <p><input type="checkbox"/> Confirm the net is attached properly to the anchor points in the vehicle.</p> <p><input type="checkbox"/> Pull Tab orientation</p>	<p>Ensure the net loops are attached securely to all anchor points and not twisted.</p> <p>Ensure the net's plastic pull tab is located at the rear of the slide-out load floor and is face up.</p>
<p><u>Vehicle Function Checks</u></p> <p><input type="checkbox"/> Slide-out load floor</p>	<p>Ensure load floor can slide in and out freely.</p>